

# Guideline

# 6/5

# CLAP

**Form N° 33 i****Version 5**

<b>Keywords</b>	permanent joint	welding
	brazing	gluing
	qualification	
<b>Directive reference</b>	Article 1 § 2.8	Annex I § 3.1.2
	Annex I § 3.1.3	

**Adopted by WGP** 29/01/1999**Adopted by CLAP** 29/01/1999**Subject:** ESR on manufacturing - Permanent joints**Question:** Do the requirements related to permanent joints given in annex I, points 3.1.2 and 3.1.3 apply also to permanent joints other than welding?**Answer:** Yes

Reason:

The definition in article 1 paragraph 2.8 also covers other permanent joints such as brazing, braze welding, expansion, gluing, frettage, riveting,...

For that reason, the requirements of 3.1.2 and 3.1.3 apply also for these types of joints.

Modifications compared to the previous adopted version : Copy of guideline 6/5 (29/01/1999) and editorial correction on 2004-09-16.